

Date: Monday, 11/05/2009 3:13:19 PM
User: Melanie Fauleux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 47890
Estimate Number : 13931
P.O. Number :
This Issue : 11/05/2009 S.O. No. :
Prsht Rev. : NC
First Issue : 11 Type : SMALL/MED/FAB
Previous Run :
Written By :
Checked & Approved By : MF 09-05-11
Comment : Est Rev A - 09-05-11 new issue EC verified by DD

Drawing Name : BRACKET
Part Number : D39423
Drawing Number : D3942 PROTO
Project Number : N/A
Drawing Revision : PROTO
Material :
Due Date : 13/05/2009 Qty: 6 Um: Each

Additional Product

PROTOTYPE

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M304S18GA

304/316 .050 Sheet



CERTIFICATE OF CONFORMITY
REQUIRED



Comment: Qty: 0.0158 sf(s)/Unit Total: 0.0945 sf(s)

304/316 .050 Sheet

Batch: 108156 IB 9-5-11

2.0

WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3942-1

Dwg Rev: PROTOProg Rev: TYPE

IB 9-5-11

2-Deburr if necessary

Mh

8

09/05/12

82

3.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



IB 9-5-11



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK

ENGINEERING
APPROVAL

09.05.12



Comment: SECOND CHECK

5.0

PACKAGING

PACKAGING RESOURCE #1

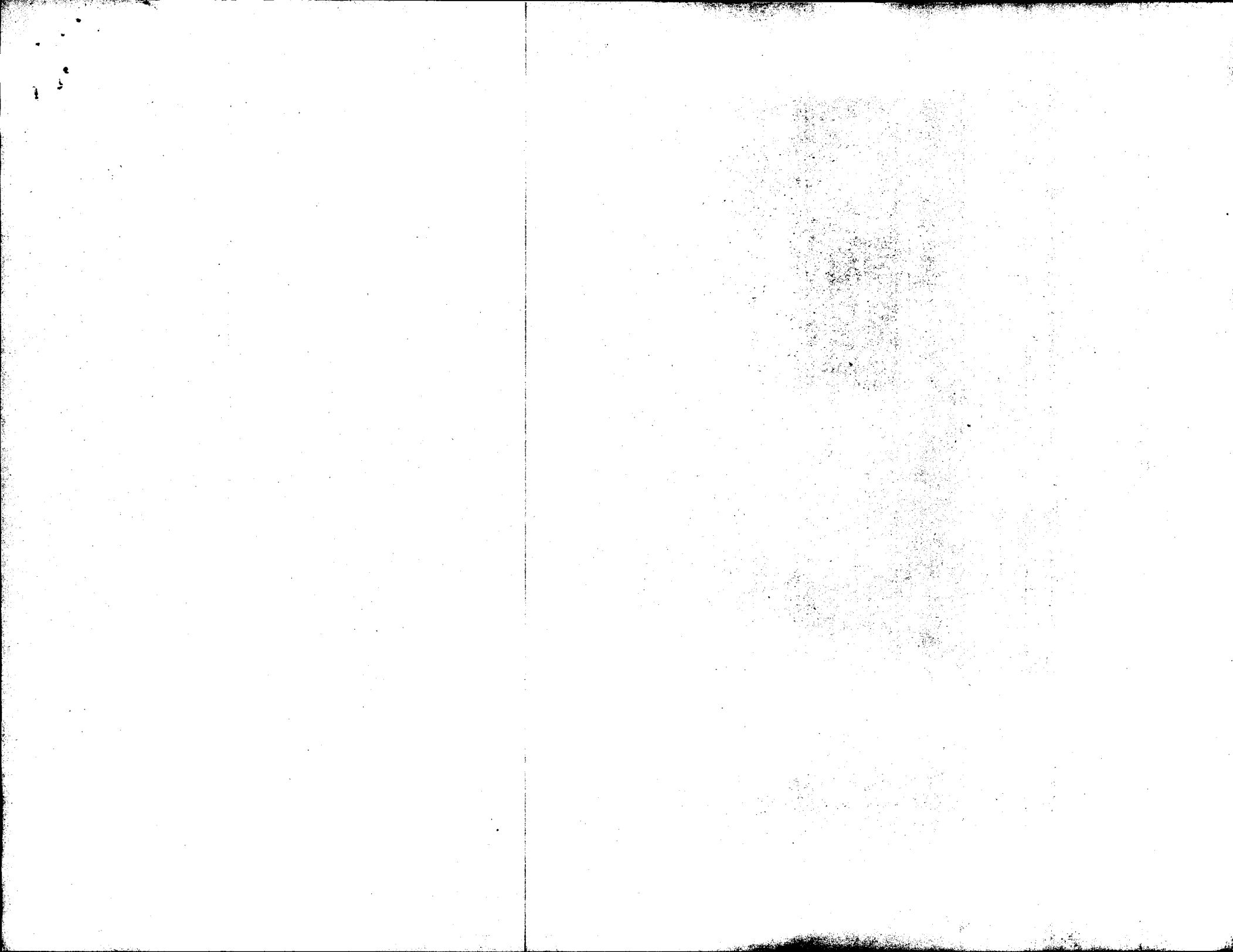


Comment: PACKAGING RESOURCE #1

Identify as per dwg and Stock

Location:

H. Simons



Date: Monday, 09/05/2009 3:18:19 PM
User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Job Number: 47890

Part Number: D39423

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION W/O RELEASE



09/05/12
[Signature]

Comment: FINAL INSPECTION W/O RELEASE

Job Completion



MF 09-05-12
002 PA



0.050
REF

D3942-3 CLIP

PRELIMINARY ISSUE
W 09/05/11

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR AMS 5524
18 GAUGE (0.050 THICK)
REF DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3942-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.02 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3942	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BRACKET	NTS
DATE	09.05.06	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
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